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Title:

CLASSIFICATION OF REACTION TO FIRE PERFORMANCE IN ACCORDANCE WITH EN 13501-1:2018

Notified Body No:

0833

Product Names:

"Vitracore G2"

Report No:

418244

Issue No:

1

Prepared for:

Fairview Architectural Pty Ltd, 18-20 Donald Street, Lithgow NSW 2790, Australia

Date:

9th September 2019



1. Introduction

This classification report defines the classification assigned to "Vitracore G2", a bonded aluminium panel with a profiled aluminium core in line with the procedures given in EN 13501-1:2018.

2. Details of classified product

2.1 General

The product, "Vitracore G2", a bonded aluminium panel with a profiled aluminium core, is defined as being suitable for construction applications, excluding flooring and linear pipe thermal insulation.

2.2 Product description

The product, "Vitracore G2", is fully described below and in the test reports provided in support of classification listed in Clause 3.1.

General description		A bonded aluminium panel with a profiled aluminium core		
		"Vitracore G2"		
	urer of overall composite	Fairview		
Thickness of overal		4mm (stated by sponsor)		
THICKINGS OF OVERAL	ii composite	4.1mm (determined by Warringtonfire)		
Weight per unit are	ea of overall composite	4.6kg/m² (stated by sponsor)		
Weight per unit area or overall composite		4.42kg/m ² (determined by Warringtonfire)		
	Generic type	PVDF		
	Product reference	"PVDF Top Coat"		
	Name of manufacturer	PPG		
	Colour reference	"Poppy Red 1677"		
T.	Number of coats	One		
Top coat	Application rate	24g/m ²		
(Test face)	Application thickness	17 -20 microns		
	Specific gravity	1.2 ± 0.03		
	Application method	Roller coil coating		
	Curing process	Stove baking		
	Flame retardant details	See Note 1 below		
	Generic type	Polyester		
	Product reference	"Polyester Primer"		
	Name of manufacturer	Yali		
	Colour reference	"Primer 0000"		
	Number of coats	One		
Primer	Application rate	12.2g/m ²		
	Application thickness	6 -9 microns		
	Specific gravity	1.36		
	Application method	Roller coil coating		
	Curing process	Stove baking		
	Flame retardant details	See Note 1 below		

	Generic type	Aluminium		
Aluminium	Product reference	"Face Skin"		
	Detailed description	Aluminium sheet		
	Name of manufacturer	See Note 2 below		
	Thickness	0.7mm		
Alullilliulli				
	Density	2.7g/cm ³		
	Weight per unit area	1.89kg/m ²		
	Colour reference	"Silver"		
	Flame retardant details	This component is inherently flame retardant		
	Generic type	EVA Resin		
	Product reference	"30E753"		
	Detailed description	EVA resin extruded to a thin film		
	Name of manufacturer	See Note 3 below		
Adhesive	Thickness	80±10 microns (2 layers of adhesive)		
	Weight per unit area	76g/m ²		
	Density	0.938/cm ³		
	Colour reference	White, semi-translucent		
	Flame retardant details	See Note 1 below		
	Generic type	Aluminium		
	Product reference	"Profiled Core"		
	Detailed description	0.3mm aluminium sheet, profiled to a depth		
		of 2.8mm		
Profiled	Name of manufacturer	See Note 2 below		
core	Thickness	2.8mm		
	Density	2.7g/cm ³		
	Weight per unit area	0.81kg/m ²		
	Colour reference	"Silver"		
	Flame retardant details	This component is inherently flame retardant		
	Generic type	EVA Resin		
	Product reference	"30E753"		
	Detailed description	EVA resin extruded to a thin film		
	Name of manufacturer	See Note 3 below		
Adhesive	Thickness	80±10 microns (2 layers of adhesive)		
	Weight per unit area	76g/m ²		
	Density	0.938/cm ³		
	Colour reference	White, semi-translucent		
	Flame retardant details	See Note 1 below		
	Generic type	Aluminium		
Aluminium	Product reference	"Rear Skin"		
	Detailed description	Aluminium sheet		
	Name of manufacturer	See Note 2 below		
	Thickness	0.5mm		
	Density	2.7g/cm ³		
	Weight per unit area	1.35kg/m ²		
	Colour reference	"Silver"		
	Flame retardant details	This component is inherently flame retardant		

	Generic type	Polyester	
	Product reference	"Polyester Primer"	
	Name of manufacturer	Yali	
	Colour reference	"Primer 0000"	
	Number of coats	One	
Primer	Application rate	12.2g/m ²	
	Application thickness	6 -9 microns	
	Specific gravity	1.36	
	Application method	Roller coil coating	
	Curing process	Stove baking	
	Flame retardant details	See Note 1 below	
Mounting and fixing details		A 40mm ventilated cavity was situated	
		between the reverse face of the specimens	
		and the calcium silicate backing board	
Joint details		Horizontal and verticals details included	
Brief description of manufacturing process		Liquid coated on the coils with high	
		temperature	

- **Note 1**: The sponsor of the test has confirmed that no flame retardant additives were utilised in the production of the component.
- **Note 2:** The sponsor was unwilling to provide this information.
- **Note 3:** The sponsor of the test has provided this information but at the specific request of the sponsor, these details have been omitted from the report and are instead held on the confidential file relating to this investigation.

3. Test reports & test results in support of classification.

3.1 Test reports.

Name of Laboratory	Name of sponsor	Test reports/extended application report Nos.	Test method / extended application rules & date
Warringtonfire	Fairview Architectural Pty Ltd	WF 417795 (full) WF 417796, 417798 (indicative)	BS EN 13823
Warringtonfire	Fairview Architectural Pty Ltd	WF 417747, 417748, 417749, 417750, 417795	EN ISO 1716
Warringtonfire	Fairview Architectural Pty Ltd	WF 418236	EN ISO 1716 Composite Report
Warringtonfire	Fairview Architectural Pty Ltd	WF 418243	EN 15117

3.2 Test results

				Results		
Test method & test number	Parameter	No. tests		Continuous parameter - Max/ Mean (m)	Compliance with parameters	
			Formal test	16.53 W/s		
	FIGRA _{0.2MJ}		average	(full)	Compliant	
	I IOKA _{0.2MJ}		Indicative 1	0.00, 0.00 W/s	Compilant	
			Indicative 2	(indic)		
	FIGRA _{0.4MJ}		Formal test	0 00 M/C (full)	Compliant	
		3	average	0.00 W/S (full)		
			Indicative 1	0.00, 0.00 W/S		
			Indicative 2	(indic)		
	THR _{600s}		Formal test	O (4 M) (6.11)	Compliant	
BS EN 13823-2			average	0.61 MJ (full)		
			Indicative 1	0.39, 0.71 MJ		
			Indicative 2	(indic)		
	LFS		Formal test		Compliant	
			average	None (full)		
			Indicative 1	None (indic)		
			Indicative 2			
	SMOGRA		Formal test	0.00 m ² /s ²	Compliant	
			average	(full)		
			Indicative 1	0.00, 0.00		
			Indicative 2	m ² /s ² (indic)		

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	TSP _{600s}	Formal test average Indicative 1 Indicative 2	21.92 m ² (full) 12.38, 14.75 m ² (indic)	Compliant
	Flaming droplets lasting > 10s	Formal test average Indicative 1 Indicative 2	None (full) None (indic)	Compliant
	Top Coat - PCS (b)	3	0.6818 MJ/m ² (full) 0.406, 0.6244 MJ/m ² (indic)	Compliant
	Primer – PCS (b)		0.148 MJ/m ²	Compliant
	Aluminium – PCS (a)	Deemed to satisf	Deemed to satisfy (0.00)	
	Adhesive – PCS (d)	3	3.4242 MJ/m ²	Compliant
EN ISO 1716	Profiled core - PCS (a)	Deemed to satisf	Deemed to satisfy (0.00)	
	Adhesive – PCS (d)	3	3.4242 MJ/m ²	Compliant
	Aluminium – PCS (a)	Deemed to satisf	Deemed to satisfy (0.00)	
	Primer – PCS (b)	3	0.148 MJ/m ²	Compliant
	For the product as a whole – PCS (e)	N/a	1.8374 MJ/kg	Compliant

4. Classification and field of application

4.1 Reference of classification

This classification has been carried out in accordance with clause 8 of EN 13501-1:2018, EN 15725:2009 and EN/TS 15117:2005.

4.2 Classification

The product, "Vitracore G2", a bonded aluminium panel with a profiled aluminium core, in relation to its reaction to fire behaviour is classified:

A2

The additional classification in relation to smoke production is:

s1

The additional classification in relation to flaming droplets / particles is:

d0

The format of the reaction to fire classification for construction applications, excluding flooring and linear pipe thermal insulation is:

Fire Behaviour		Smoke Production			Flaming	Droplets
A2	-	S	1	,	d	0

i.e. A2- s1, d0

Reaction to fire classification: A2 - s1, d0

4.3 Field of application

This classification is valid for the following end use applications:

- i) Construction applications applied over any substrate with a minimum density of 870kg/m³, having a minimum thickness of 11mm and a fire performance of A2-s1,d0 or better
- ii) Air gap details ≥ 40mm allowed

This classification is also valid for the following product parameters:

Product colour	Any variation allowed
Product thickness	No variation allowed
Product weight per unit area	No variation allowed
Product composition	No variation allowed
Product construction	No variation allowed
Mounting and fixing details	No variation allowed
Air gap details	≥ 40mm allowed

5. Limitations

This document does not represent type approval or certification of the product.

SIGNED

Euan Gardner

Junior Certification Engineer Technical Department **APPROVED**

Matthew Dale

Senior Certification Engineer Technical Department On behalf of **Warringtonfire**

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